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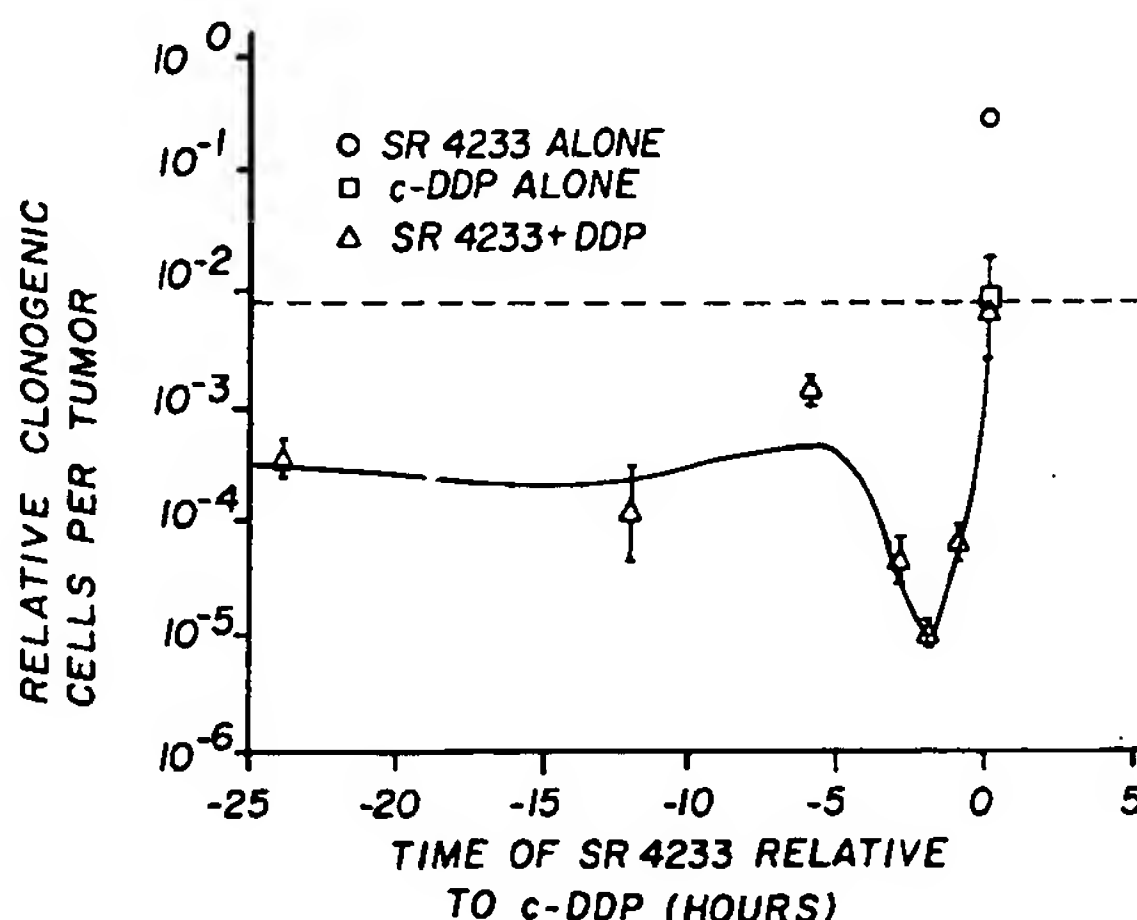
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900 Welch Road, Suite 350(54) **Method of tumor treatment.**

(57) The present invention provides methods for increasing the cytotoxicity of a chemotherapy agent towards a solid tumor, such tumor susceptible to treatment with the chemotherapy agent, comprising administering to a mammal having such a tumor, from about one half hour to about twenty-four hours prior to administering the chemotherapy agent, or from about one hour to about two hours after administering the chemotherapy agent, a cytotoxicity-enhancing amount of a compound of Formula I. The invention also provides kits for treatment of such tumors which comprise a chemotherapy agent and a cytotoxicity-enhancing amount of a 1,2,4-benzotriazine oxide as defined in Formula I.

The present invention also provides the use of a compound of Formula I capable of exerting a cytotoxic-enhancing effect on a cancer tumor for the manufacture of a medicament, for the therapeutic administration to a mammal having such a tumour from about one half hour to about twenty-four hours prior to treatment of said tumor with a chemotherapy agent.

**FIG. 2****Best Available Cop,**

The present invention relates to the field of treatments for cancer tumors. More particularly the present invention relates to treatment of cancer tumors with combinations of chemotherapy agents and 1,2,4-benzotriazine oxides.

The most commonly used anticancer drugs are more cytotoxic toward normally oxygenated tumor cells than toward hypoxic tumor cells. Hypoxic cell resistance to irradiation is also widely known. Consequently, tumor hypoxia and the resultant resistance to treatment is of concern in cancer therapeutics.

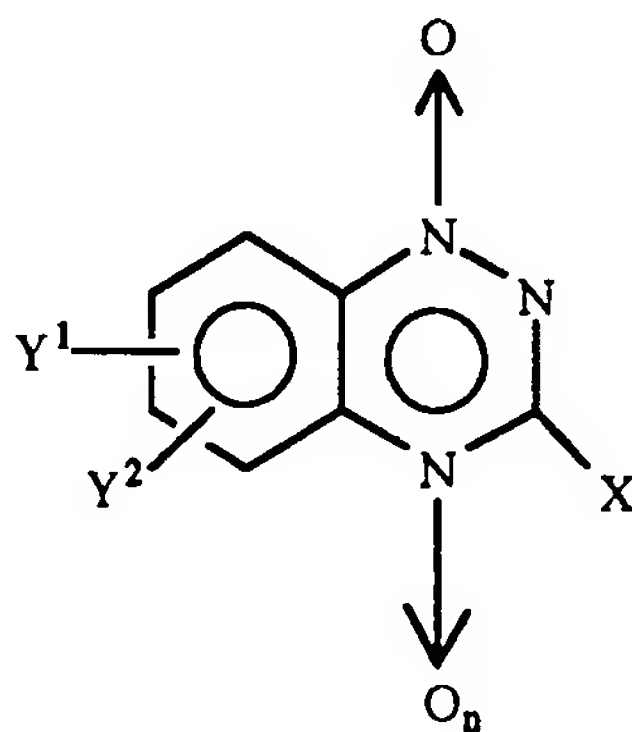
Solid cancer tumors contain both adequately oxygenated cells as well as varying proportions of inadequately oxygenated or hypoxic cells. Hypoxia usually occurs where the tumor cells are furthest away from blood vessels. Such cells also tend to have slower rates of proliferation. Although not completely understood, resistance of hypoxic cells to anticancer drugs is generally thought to be due to inadequate uptake of the drug by the hypoxic cells either because they tend to be slowly growing or because of their distance from the blood vessels bringing the drug. Thus, the relative proportion of hypoxic cells in the tumor can be of great importance to the outcome of the treatment. Resistant hypoxic cells that survive irradiation or drug treatment may become reoxygenated, thereby restoring tumor sensitivity to further treatment. Nonetheless, instead of relying on uncertain events, it is desirable to develop cancer treatments wherein cancer tumor cells, including hypoxic tumor cells, are killed or rendered inactive more reliably at the time the treatment is administered.

U.S. Patent 5,175,287 discloses the use of 1,2,4-benzotriazine oxides in conjunction with radiation for treatment of tumors. The 1,2,4-benzotriazine oxides sensitize the tumor cells to radiation and make them more amenable to this treatment modality.

Holden *et al* (1992) "Enhancement of Alkylating Agent Activity by SR-4233 in the FSaIIIC Murine Fibrosarcoma" JNCI 84: 187-193 discloses the use of SR-4233, also known as tirapazamine, in combination with an antitumor alkylating agent. The four antitumor alkylating agents, cisplatin, cyclophosphamide, carmustine and melphalan, were each tested to examine the ability of tirapazamine to overcome the resistance of hypoxic tumor cells to antitumor alkylating agents. Tirapazamine was tested alone and in combination with varying amounts of each of the antitumor alkylating agents. When tirapazamine was administered just before single-dose treatment with cyclophosphamide, carmustine or melphalan marked dose enhancement leading to synergistic cytotoxic effects on tumor cells was observed. When tirapazamine was administered just prior to single-dose treatment with cisplatin, however, the dose enhancement led to an additive effect, except at the highest dose level of cisplatin.

Nitroimidazole hypoxic cytotoxic agents have been combined with various anti-cancer drugs and it was found that a therapeutic gain could be achieved when these agents were combined with various anti-cancer drugs, particularly the alkylating agents, cyclophosphamide and melphalan and the nitrosoureas, BCNU and CCNU. However, it was later found that the therapeutic gain produced was not the consequence of selective killing of hypoxic cells by the nitroimidazoles but appeared to be by a mechanism involving the potentiation of alkylating agent-induced DNA cross-links by metabolites of the nitroimidazoles (Murray *et al.* (1983) Br. J. Cancer 47:195-203).

There is described herein a method of treating cancer tumors, particularly solid tumors comprising administering to a mammal in need of such treatment an effective amount of a compound having the formula



Formula I

wherein

X is H; hydrocarbyl (1-4C); hydrocarbyl (1-4C) substituted with OH, NH₂, NHR, NRR, alkoxy (1-4C) or halogen; halogen; OH; alkoxy (1-4C); NH₂; NHR or NRR; wherein each R is independently selected from lower alkyl (1-4C) and lower acyl (1-4C) and lower alkyl (1-4C) and lower acyl (1-4C) substituted with OH, NH₂, alkyl (1-4C) secondary and dialkyl (1-4C) tertiary amino groups, alkoxy (1-4C) or halogen and when X is NRR, both R's can be linked together directly or through a bridge oxygen to form a morpholino ring, pyrrolidino ring or piperidino ring;

n is 0 or 1; and

Y¹ and Y² are independently either H; nitro; halogen; hydrocarbyl (1-14C) including cyclic, acyclic and unsaturated hydrocarbyl, optionally substituted with 1 or 2 substituents selected from the group consisting of halogen, hydroxy, epoxy, alkoxy (1-4C), alkylthio (1-4C), primary amino (NH₂), alkyl (1-4C) secondary amino, dialkyl (1-4C) tertiary amino, dialkyl (1-4C) tertiary amino where the two alkyls are linked together to produce a morpholino, pyrrolidino or piperidino ring, acyloxy (1-4C), acylamido (1-4C) and thio analogs thereof, acetylaminoalkyl (1-4C), carboxy, alkoxycarbonyl (1-4C), carbamyl, alkylcarbamyl (1-4C), alkylsulfonyl (1-4C) or alkylphosphonyl (1-4C), wherein the hydrocarbyl can optionally be interrupted by a single ether (-O-) linkage; or wherein Y¹ and Y² are independently either morpholino, pyrrolidino, piperidino, NH₂, NHR', NR'R', O(CO)R', NH(CO)R', O(SO)R', or O(POR')R' in which R' is a hydrocarbyl (1-4C) which may be substituted with OH, NH₂, alkyl (1-4C) secondary amino, dialkyl (1-4C) tertiary amino, morpholino, pyrrolidino, piperidino, alkoxy (1-4C) or halogen substituents, or pharmacologically acceptable salts of said compound; and administering to the mammal from about one half hour to about twenty-four hours after administering the compound of Formula I, as defined herein, an effective amount of a chemotherapy agent to which the tumor is susceptible.

According to the present invention there is provided a method of increasing the cytotoxicity of a chemotherapy agent towards a solid tumor, said tumor susceptible to treatment with said chemotherapy agent, comprising administering to a mammal having such a tumor, from about one half hour to about twenty-four hours prior to administering said chemotherapy agent or from about one hour to about two hours after administering said chemotherapy agent, a cytotoxicity-enhancing amount of a compound of Formula I as hereinbefore defined.

There is also described a method of treating mammalian cancer tumors comprising administering a compound of Formula I, as defined herein, to the mammal one to two hours after administration of a chemotherapy agent.

It has been discovered that administering a compound of Formula I, as defined herein, either before or after the administration of a chemotherapy agent surprisingly and unexpectedly killed tumor cells to a much greater extent than administration of either agent alone, or administration of both agents at the same time. For example, when tirapazamine was administered up to twenty-four hours prior to administration of cisplatin, it was found that there was a ten to one thousand fold increase in tumor cell killing above the amount of tumor cell killing found when tirapazamine and cisplatin were administered at the same time. The greatest synergistic effect with this combination of agents was found when tirapazamine was administered about two and one half hours prior to administration of cisplatin.

The method claimed herein represents an enormous increase in anti-tumor efficacy of the chemotherapy agent (i.e. its cytotoxic effects upon tumor cells). Additionally, in tests of the systemic toxicity of cisplatin (serum BUN (blood urea nitrogen) and acute toxicity) the combination with the optimum separation for tumor efficacy showed little or no enhancement of systemic toxicity compared to cisplatin alone. Thus, most, if not all, of the additional cell kill of the tumor cells translates into a therapeutic gain for this combination. The synergistic interaction between tirapazamine and cisplatin is also significant since the great increase in tumor cell killing was produced at a relatively low dose of cisplatin.

A further aspect of the invention provides the use of a compound capable of exerting a cytotoxic-enhancing effect on a cancer tumor having Formula I, as defined hereinabove, or a pharmacologically acceptable salt thereof, for the manufacture of a medicament, for the therapeutic administration to a mammal having such a tumour from about one half hour to about twenty-four hours prior to treatment of said tumor with a chemotherapy agent.

The present invention is more particularly described with reference to the following preferred embodiments in the following description but is no way to be construed as limited thereto.

Figure 1 shows a graph of the relative clonogenic cells per tumor present in experimental RIF-1 tumors versus time (-3 to +2 hours) of administration of tirapazamine relative to cisplatin.

Figure 2 shows a graph of the relative clonogenic cells per tumor present in experimental RIF-1 tumors versus time (-24 to 0 hours) of administration of tirapazamine relative to cisplatin.

In the method for treating mammalian cancer tumours, including human cancer tumours, particularly solid tumours, the term susceptibility of a tumor to a chemotherapy agent refers to a chemotherapy agent that is capable of exerting a therapeutic effect on a tumor by any mechanism such as by killing tumor cells, reducing cell proliferation or reducing the size of the tumor. Also as used herein, effective amount of the compound of Formula I, as defined herein, refers to amounts capable of killing tumor cells or capable of killing tumor cells in conjunction with a chemotherapy agent. An effective amount of a chemotherapy agent refers to an amount of the chemotherapy agent capable of killing cancer cells or otherwise producing a therapeutic effect such as by reducing tumor size or slowing tumor cell growth and proliferation.

In the method for increasing the cytotoxicity of a chemotherapy agent towards a solid tumor susceptible to treatment with the chemotherapy agent, the term cytotoxicity-enhancing amount refers to an amount of the compound of Formula I, as defined herein, that is capable of increasing the cytotoxic effects of the chemotherapy agent on cells. Preferably the cytotoxicity-enhancing amount is sufficient to produce a synergistic effect, i.e., greater than the sum of the effects of the chemotherapy agent and the compound of Formula I when administered singly. Cytotoxicity-enhancing amounts of the compound of Formula I can be assessed by testing such compounds with a chemotherapy agent(s) in in vivo and/or in vitro experimental tumor models, such as the one set forth herein, or any other tumor model known in the art. The cytotoxicity-enhancing amount determined through in vivo and or in vitro experimental tumor models is then used as a guide for determining the amounts of the two agents that will be administered to the mammal for treatment of the tumor.

Without wishing to be bound by any theory or mode of action, at the present time it is believed that the combination of a benzotriazine chemotherapy agent of Formula I, as defined herein, that is specifically cytotoxic to hypoxic cancer cells and a chemotherapy agent having its greatest activity on normally oxygenated cancer cells provides enhanced or synergistic killing of tumor cells. The benzotriazines oxides of Formula I, as defined herein, specifically require lower than normal oxygen concentrations in order to exert their effects. This requirement for hypoxia is a major advantage, since it provides the basis for tumor-specific interaction between the two drugs. In general, normal tissues are at an oxygen concentration above 10-15 mm Hg. At these and higher oxygen partial pressures, the cytotoxicity produced by tirapazamine is very low. On the other hand, many tumors have a significant number of cells at oxygen concentrations below 10 mm Hg, at which partial pressures the metabolism of tirapazamine and the other benzotriazines of Formula I to cytotoxic species is greatly increased. As used herein hypoxic tumor cells refers to tumor cells at an oxygen partial pressure less than about 10 mm Hg.

The methods described herein are useful in the treatment of mammalian cancer tumors, including human cancer tumors, particularly solid tumors having hypoxic regions. Examples of such tumors include, but are not limited to, adenocarcinomas, glioblastomas (and other brain tumors), breast, cervical, colorectal, endometrial, gastric, liver, lung (small cell and non-small cell), lymphomas (including non-Hodgkin's, Burkitt's, diffuse large cell, follicular and diffuse Hodgkin's), melanoma (metastatic), neuroblastoma, osteogenic sarcoma, ovarian, retinoblastoma, soft tissue sarcomas, testicular and other tumors which respond to chemotherapy. Thus, the methods of the present invention can be used to treat cancer tumors, including experimentally-induced cancer tumors, in any type of mammal including humans, commonly used laboratory animals such as rats, mice, rabbits and dogs, primates such as monkeys, and horses, cats and other animals.

The methods described herein can be practised with any type of chemotherapy agent. In any particular embodiment of the invention, the chemotherapy agent will be selected with reference to factors such as the type of cancer tumor and the efficacy of the chemotherapy agent for treating the cancer tumor involved. The chemotherapy agent may selected from alkylating agents, antimetabolites, natural products, hormones and antagonists and other types of compounds.

Examples of alkylating agents include the nitrogen mustards (i.e. the 2-chloroethylamines) such as, e.g., chloromethine, chlorambucil, melphalan, uramustine, mannometrine, extramustine phosphate, mechlorethamine, cyclophosphamide, ifosamide and trifosfamide; alkylating agents having a substituted aziridine group such as, e.g., tretamine, thiotepa, triaziquone and mitomycin; alkylating agents of the alkylsulfonate type, such as, e.g., busulfan, and piposulfan; alkylating N-alkyl-N-nitrosourea derivatives such as, e.g., carmustine, lomustine, semustine or streptozotocine; alkylating agents of the mitobronitole, dacarbazine and procarbazine type; and platinum complexes such as, e.g., cisplatin and carboplatin.

Examples of antimetabolites include folic acid derivatives such as, e.g., methotrexate, aminopterin and 3'-dichloromethotrexate; pyrimidine derivatives such as, e.g., 5-fluorouracil, floxuridine, tegafur, cytarabine, idoxuridine, and flucytosine; purine derivatives such as, e.g., mercaptopurine, thioguanine, azathioprine, tiampirine, vidarabine, pentostatin and puromycin.

Examples of natural products include vinca alkaloids such as, e.g., vinblastine and vincristine; epipodophylotoxins such as, e.g., etoposide, and teniposide; antibiotics such as, e.g., adrimycin, daunomycin, dactinomycin, daunorubicin, doxorubicin, mithramycin, bleomycin and mitomycin; enzymes such as, e.g., L-asparaginase; biological response modifiers such as, e.g., alpha-interferon; camptothecin; taxol; and retinoids such as retinoic acid.

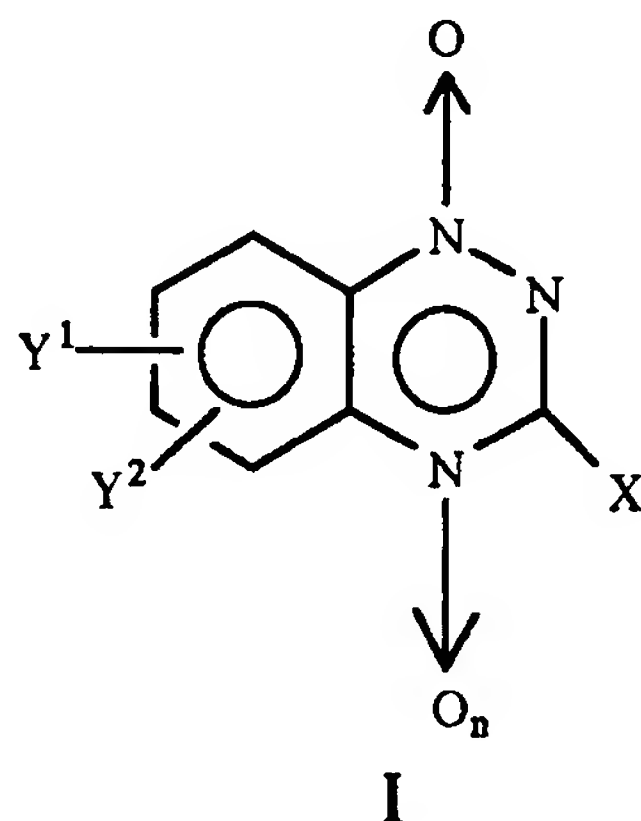
Examples of hormones and antagonists include adrenocorticoids, such as, e.g., prednisone; progestins, such as, e.g., hydroxyprogesterone acetate, medroxyprogesterone acetate and megestrol acetate; estrogens such as, e.g., diethylstilbestrol and ethinyl estradiol; antiestrogens such as, e.g., tamoxifen; androgens such as, e.g., testosterone propionate and fluoxymestrone; antiandrogens such as, e.g., flutamide; and gonadotropin-releasing hormone analogs such as, e.g., leuprolide.

Examples of miscellaneous agents include anthracenediones such as, e.g., mitoxantrone; substituted ureas such as, e.g., hydroxyureas; and adrenocortical suppressants such as, e.g., mitotane and aminoglutethimide.

In addition, the chemotherapy agent can be an immunosuppressive drug, such as, e.g., cyclosporine, azathioprine, sulfasalazine, methotrexate and thalidomide.

The chemotherapy agents useful in the practice of the present invention are commercially available or can be prepared by methods known in the art. The chemotherapy agent can be used alone or in combination with one or more chemotherapy agents. For example, a combination of three different chemotherapy agents and one or more of the compounds of Formula I, as defined herein, administered in accordance with the methods of the present invention could be used to treat a cancer tumor.

In the compounds of Formula I,



X is hydrogen; unsubstituted branched or straight chain hydrocarbyl (1-4C) such as methyl, ethyl, n-butyl and iso-propyl; halogen; hydroxy; alkoxy (1-4C) such as methoxy, ethoxy, propoxy, and t-butoxy; primary amino (NH₂); secondary amino (NHR) where R is an alkyl or acyl of 1 to 4 carbons, such as methylamino and ethylamino; tertiary amino (NRR) where each of the R groups is an alkyl or acyl of 1 to 4 carbons, for example diethylamino and the like, or the two R's join to form a morpholino, pyrrolidino or piperidino ring. In the case of the various alkyl and acyl R groups, they can be further substituted with OH, NH₂, lower alkyl (1-4C) secondary amino and dialkyl (1-4C) tertiary amino, morpholino, pyrrolidino, piperidino, alkoxy (1-4C) or halogen (fluoro, chloro, bromo or iodo) substituents.

The hydrocarbyl X groups can be further substituted with OH, NH₂, alkyl secondary amino, dialkyl tertiary amino, alkoxy (1-4C) or halogen (fluoro, chloro, bromo or iodo) substituents.

More preferably X is hydrogen, primary amino (NH₂); unsubstituted branched or straight chain hydrocarbyl (1-4C) or substituted branched or straight chain hydrocarbyl (1-4C).

n is 0 or 1, preferably 1.

Y¹ and Y² are independently hydrogen; nitro; halogen (e.g. fluoro, chloro, bromo or iodo); or hydrocarbyl (1-14C). When hydrocarbyl, Y¹ or Y² may be saturated or unsaturated, cyclic or acyclic, and may optionally be interrupted by a single ether linkage. Thus, the unsubstituted hydrocarbyl forms of Y¹ or Y² can be, for example, methyl, ethyl, n-propyl, s-butyl, n-hexyl, 2-methyl-n-pentyl, 2-ethoxyethyl, 3-(n-propoxy)-n-propyl, 4-methoxybutyl, cyclohexyl, tetrahydrofurfuryl, furfuryl, cyclohexenyl, 3-(n-decyloxy)-n-propyl, and 4-methyloctyl, 4,7,-dimethyloctyl.

The hydrocarbyl Y¹ and Y² groups may optionally be substituted with 1 or 2 substituents selected from halogen such as fluoro, chloro, bromo or iodo; hydroxy; epoxy; alkoxy (1-4C) such as, e.g., methoxy, n-

propoxy and t-butoxy; alkyl thio; (1-4C) primary amino (NH_2); morpholino; pyrrolidino; piperidino; secondary amino (NHR') where R' is a 1-4C alkyl, such as methylamino, propylamino and the like; tertiary amino ($\text{NR}'\text{R}'$); acyloxy and acylamido groups represented by $\text{R}'\text{COO}-$ and $\text{R}'\text{CONH}-$, respectively, and their thiol analogs represented by $\text{R}'\text{CSO}-$ and $\text{R}'\text{CSNH}-$ respectively; carboxy ($-\text{C}(\text{O})\text{OH}$); alkoxycarbonyl ($-\text{C}(\text{O})\text{OR}'$); carbamyl ($-\text{C}(\text{O})\text{NH}_2$); alkylcarbamyl (1-4C) ($-\text{C}(\text{O})\text{NHR}'$); alkylsulfonyl (1-4C) ($\text{R}'\text{SO}_2-$); and alkyl phosphonyl (1-4C) ($\text{R}'\text{P}(\text{OR}')\text{O}-$).

In addition Y^1 and Y^2 can each independently be $-\text{NH}_2$, $-\text{NHR}'$, $-\text{NR}'\text{R}'$, $-\text{OCOR}'$, $-\text{NH}(\text{CO})\text{R}'$, $-\text{O}(\text{SO})\text{R}'$ or $-\text{O}(\text{POR}')\text{R}'$ in which the various R' groups are lower alkyls (1-4C) which themselves may be substituted with OH, NH_2 , alkyl secondary and tertiary amino, pyrrolidino, piperidino, alkoxy (1-4C), or halogen substituents.

More preferably, Y^1 and Y^2 are independently H, nitro, carboxy, alkoxycarbonyl or alkylsulfonyl.

Particularly preferred compounds of Formula I for use in the present invention include

1,2,4-benzotriazine 1,4-dioxide (wherein X is hydrogen, Y^1 and Y^2 are each hydrogen and n is 1);

3-amino-1,2,4-benzotriazine 1,4-dioxide (i.e., tirapazamine, wherein X is NH_2 , Y^1 and Y^2 are each hydrogen and n is 1);

3-ethyl-1,2,4-benzotriazine 1,4-dioxide (wherein X is ethyl, Y^1 and Y^2 are each hydrogen and n is 1);

3-propyl-1,2,4-benzotriazine 1,4-dioxide (wherein X is propyl, Y^1 and Y^2 are each hydrogen and n is 1) and

3-(1-hydroxyethyl)-1,2,4-benzotriazine 1,4-dioxide (wherein X is 1-hydroxyethyl, Y^1 and Y^2 are each hydrogen and n is 1);

most particularly 3-amino-1,2,4-benzotriazine 1,4-dioxide.

Pharmaceutically acceptable salts of the compounds of Formula I, as defined herein, include salts formed from inorganic acids such as hydrochloric, hydrobromic, or phosphoric acids; organic acids such as acetic acid, pyruvic acid, succinic acid, mandelic acid, and p-toluene sulfonic acid; salts formed from inorganic bases such as sodium, potassium or calcium hydroxide or from organic bases such as caffeine, ethylamine or lysine.

The compounds of Formula I, as defined herein, may be administered to patients orally or parenterally (intravenously, subcutaneously, intramuscularly, intraspinally, intraperitoneally, and the like). When administered parenterally the compounds will normally be formulated in a unit dosage injectable form (solution, suspension, emulsion) with a pharmaceutically acceptable vehicle. Such vehicles are typically nontoxic and nontherapeutic. Examples of such vehicles are water, aqueous vehicles such as saline, Ringer's solution, dextrose solution, and Hank's solution and nonaqueous vehicles such as fixed oils (e.g., corn, cottonseed, peanut, and sesame), ethyl oleate, and isopropyl myristate. Sterile saline is a preferred vehicle. The vehicle may contain minor amounts of additives such as substances that enhance solubility, isotonicity, and chemical stability, e.g., antioxidants, buffers, and preservatives. When administered orally (or rectally) the compounds will usually be formulated into a unit dosage form such as a tablet, capsule, suppository or cachet. Such formulations typically include a solid, semisolid or liquid carrier or diluent. Exemplary diluents and vehicles are lactose, dextrose, sucrose, sorbitol, mannitol, starches, gum acacia, calcium phosphate, mineral oil, cocoa butter, oil of theobroma, alginates, tragacanth, gelatin, methylcellulose, polyoxyethylene, sorbitan monolaurate, methyl hydroxybenzoate, propyl hydroxybenzoate, talc and magnesium stearate.

The chemotherapy agent is administered to the mammal by conventional routes appropriate for the particular chemotherapy agent. The chemotherapy agent and the compound of Formula I, as defined herein, can be administered by the same route, or by different routes, depending on the particular combination of compound of Formula I, as defined herein, and chemotherapy agent. The compound of Formula I, as defined herein, can be administered to the mammal alone or in combination with one or more other compounds of Formula I, as defined herein.

The compounds of Formula I, as defined herein, are administered to the mammal in amounts effective to kill or produce cytotoxic effects upon hypoxic tumor cells. The amount of the compound administered will depend on such factors as the type of cancer tumor, the age and health of the mammal, the maximum tolerated and/or lethal dosage of the chemotherapy agent and the compound of Formula I, and the interaction of the compound of Formula I with the chemotherapy agent. In a presently preferred embodiment of the invention, tirapazamine is administered in amounts of from about 10 mg/m^2 to about 450 mg/m^2 ; more preferably from about 20 mg/m^2 to about 350 mg/m^2 ; most preferably from about 30 mg/m^2 to about 250 mg/m^2 . When the compound of Formula I is administered to the mammal in divided doses, the lower dosage range may be preferable, depending on the maximum tolerated dosage of the compound and the interaction of the compound with the chemotherapy agent.

The chemotherapy agent is administered to the mammal in amounts effective to treat susceptible tumors. Such amounts are well-known in the art and can be ascertained by reference to product literature furnished by the supplier of the chemotherapy agent or scientific literature. In preferred embodiments of the

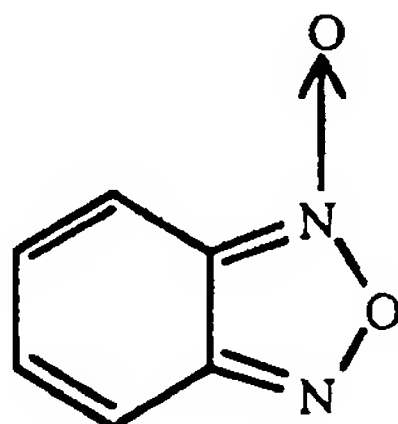
invention, the chemotherapy agent and the compound of Formula I have a synergistic interaction upon the tumor and it may be possible to administer the chemotherapy agent at doses that are lower than doses recognized as effective when the chemotherapy agent is administered alone. Such lower dosages may be desirable if the chemotherapy agent produces severe side effects in the mammal to which it is administered. If the chemotherapy agent is to be administered to the mammal in divided doses, sufficient amounts of the compound of Formula I, as defined herein, is administered to the mammal so that the synergistic effect of the combination of two agents is maintained, whether before the initial dose of the chemotherapy agent or prior to each individual dose of the chemotherapy agent. The methods of the invention can also be employed in conjunction with other types of cancer treatments such as radiation therapy and surgical removal of the tumor.

The compound of Formula I is preferably administered to the mammal from about one half hour to about twenty-four hours prior to administration of the chemotherapy agent. Alternatively, the compound of Formula I can be administered to the mammal from about one to about two hours after the administration of the chemotherapy agent. For some combinations of chemotherapy agent and compound of Formula I it may be possible to administer the compound of Formula I more than twenty-four hours prior to administration of the chemotherapy agent and still retain the advantages of the methods of the present invention. The time differential providing the most advantageous increase in cell toxicity can be determined by testing the combination of compound of Formula I and chemotherapy agent in *in vivo* and or *in vitro* experimental tumor models, such as the one set forth herein, or any other tumor model. The time differential determined in such models is then used as a guide for treatment of tumors in mammals, with adjustments made during treatment if necessary. Applicants have found that for the combination of tirapazamine and cisplatin, the greatest interaction between the two agents was observed when tirapazamine was administered between about one and eighteen hours, preferably between one and three hours, most preferably between two and three hours prior to administration of the cisplatin, with the greatest increase in cell death occurring when tirapazamine was administered about two and one half hours prior to cisplatin. When tirapazamine was administered one to two hours after administration of cisplatin, an enhanced cytotoxic effect was observed, however, the increase was not as large. With certain compounds of Formula I, it may be desirable to administer the compound of Formula I at the same time as the chemotherapy agent.

The present invention also provides kits for treatment of mammalian tumors comprising at least one chemotherapy agent and at least one compound of Formula I, as defined herein. The compound of Formula I as defined herein is preferably supplied in the kits in cytotoxicity-enhancing amounts or doses. Suitable dosage forms for the compounds of Formula I, as defined herein, are disclosed herein. The particular dosage form of the chemotherapy agent and the compound of Formula I, as defined herein, will be determined by the type of cancer tumor to be treated, the preferred route of administration and the type of chemotherapy agent. The chemotherapy agent and the compound of Formula I, as defined herein, are preferably supplied in separate containers to facilitate administration of the chemotherapy agent and the compound of Formula I at different times in accordance with the methods of the invention.

The compounds of Formula I useful in the practice of the present invention can be prepared according to the methods disclosed in U.S. Patent 5,175,287. General methods for preparing some 3-amino derivatives can be found, e.g., in Ley *et al.*, U.S. Patent No. 3,980,779.

The compounds may be prepared from benzofuroxan of Formula:

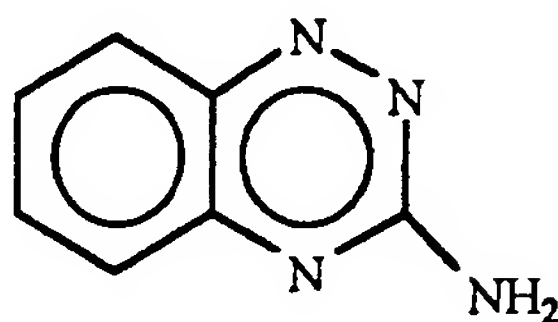


by reaction with a salt of cyanamide, followed by acidification of the reaction mixture. The benzofuroxan starting material is not symmetric with respect to its own 5 and 6 positions (which are the 6 and 7 positions of the resulting 3-amino benzotriazine oxide). Therefore, a mixture of the 6- and 7-substituted materials may result. If desired, this mixture can be separated using conventional means into individual components having a substituent in either the 6- or 7- position.

The dioxide may also be prepared from parent monoxide or 1,2,4-benzotriazine by peracid oxidation (see Robbins *et al.*, J Chem Soc 3186(1957) and Mason *et al.*, J Chem Soc B 911 (1970)).

In addition, the monoxide may be prepared by:

- (1) cyclization of a 1-nitro-2-aminobenzene compound using $\text{H}_2\text{NCN} \cdot 2\text{HCl}$;
- (2) oxidation of the parent compound given by the structure



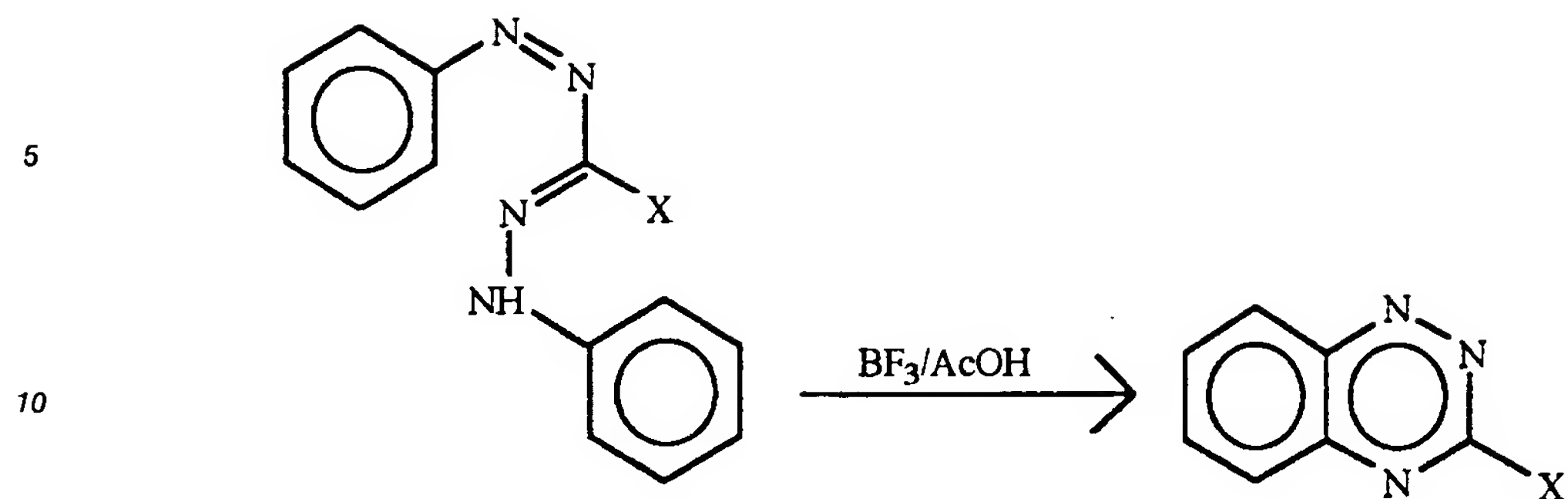
or by controlled reduction of the corresponding dioxide (see Mason, *supra*, and Wolf *et al*, J Am Chem Soc 76:355(1954)).

The 1,2,4-benzotriazines may be prepared by cyclization of formazan precursors using BF_3/AcOH (see Scheme I and Atallah and Nazer, Tetrahedron 38:1793 (1982)).

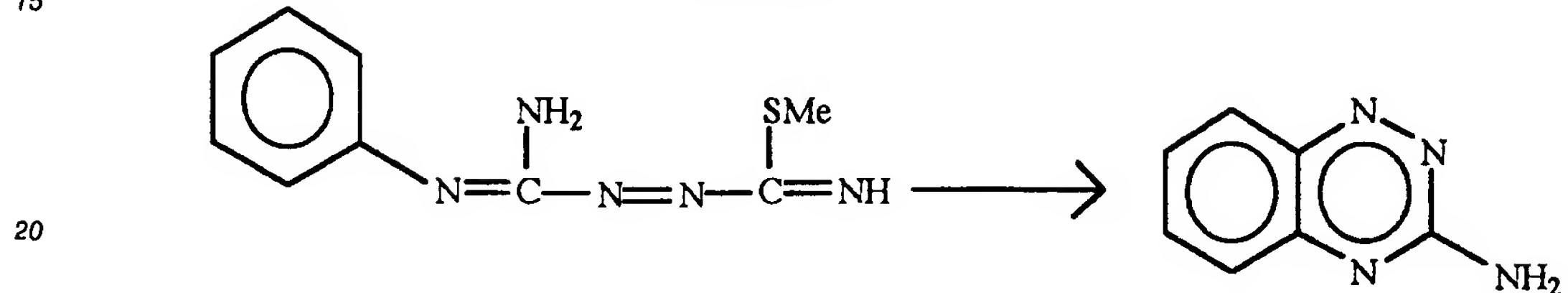
3-Amino-1,2,4-benzotriazines may be prepared either by cyclization of a parent compound (see Scheme II and Arndt, Chem. Ber. 3522(1913)) or by reduction of the monoxide or dioxide as above.

The 3-hydroxy-1,2,4-benzotriazine oxides may be prepared using peroxide and sodium tungstate (Scheme III), a synthetic procedure for making the 3-hydroxy-1,4-dioxide compound, or concentrated sulfuric acid and sodium nitrate (Scheme IV) to prepare the monoxide.

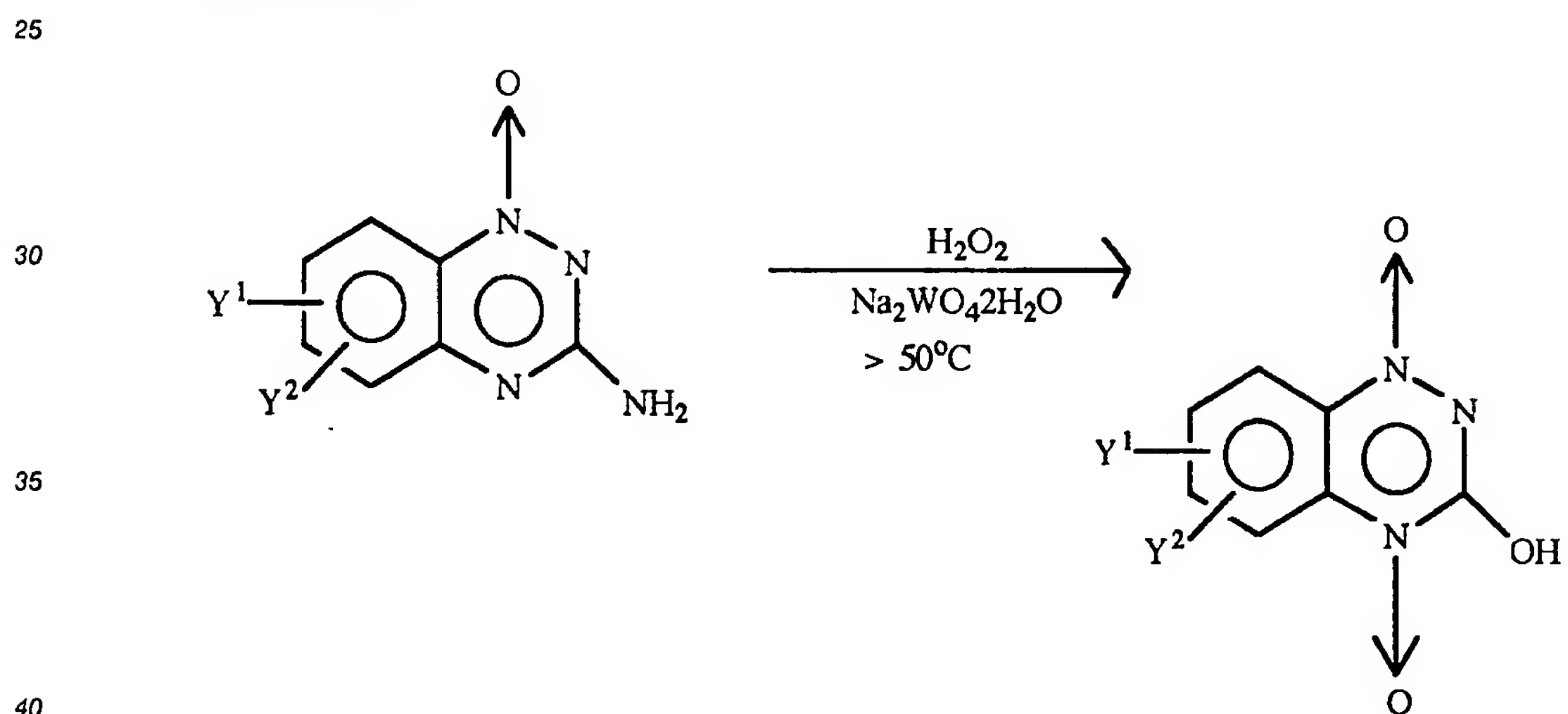
Scheme I



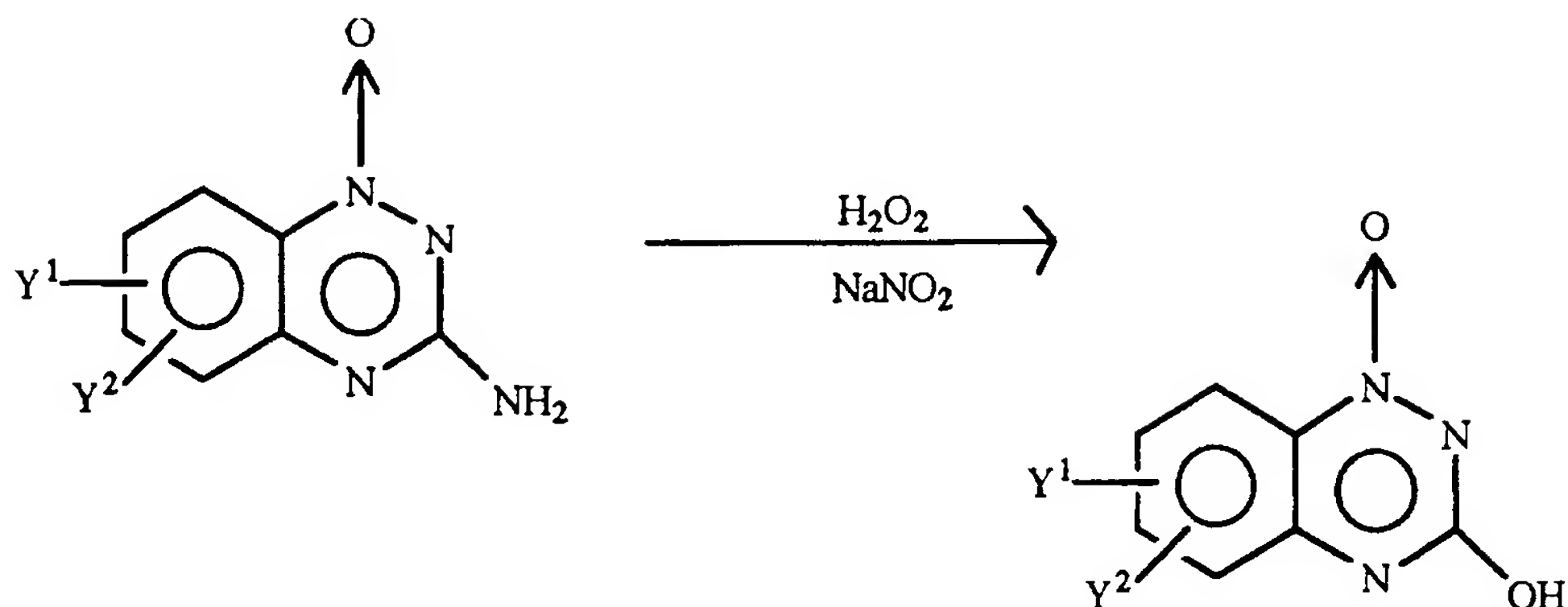
Scheme II



Scheme III

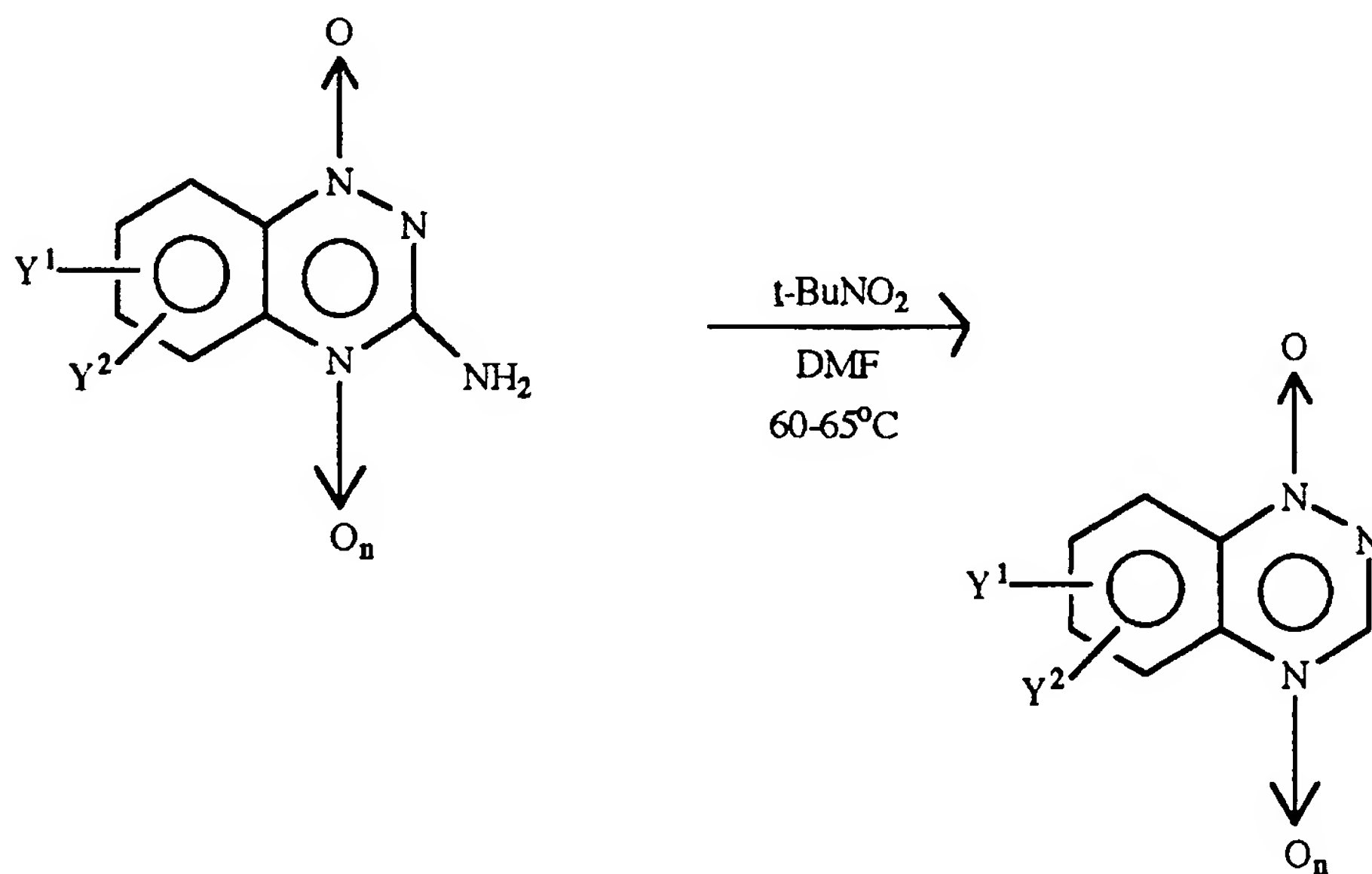


Scheme IV



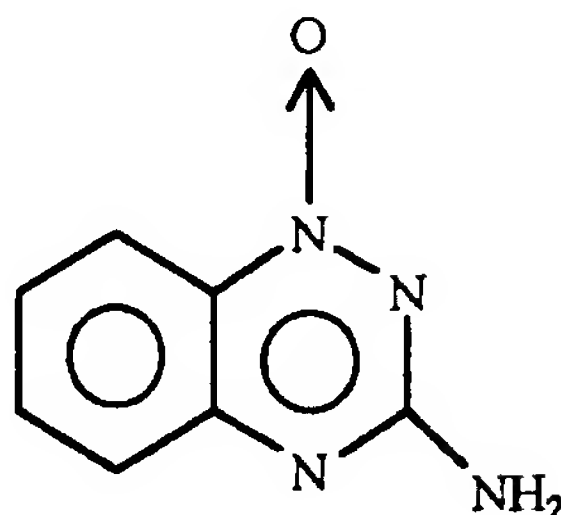
1,2,4-Benzotriazine oxides unsubstituted at the 3 position (sometimes referred to herein as the "3-desamino" compounds) can be prepared by the following method which involves treating a 1,2,4-benzotriazine oxide of Formula I, wherein X is NH_2 , with a lower alkyl nitrite under reductive deaminating conditions. By "reductive deaminating conditions" is meant reaction conditions which will give rise to at least about 10%, preferably at least about 50%, of the desired 3-unsubstituted reaction product. A preferred lower alkyl nitrite for use in said method is t-butyl nitrite. Exemplary reductive deaminating conditions involve reaction in a compatible solvent, e.g., dimethylformamide, at a temperature of at least about 60°C , typically at a temperature in the range of $60^\circ\text{--}65^\circ\text{C}$. This reaction is illustrated generally at Scheme V.,

Scheme V



The methods of the present invention are exemplified by the following non-limiting examples. Examples 1-18 relate to synthesis of compounds of Formula I, as defined herein. Example 19 relates to in vitro and in vivo tests of tirapazamine and cisplatin.

EXAMPLE 1

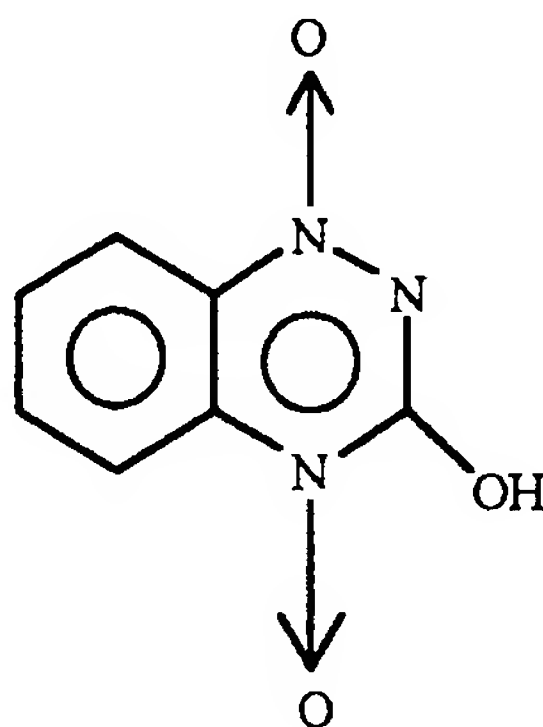
Preparation of 3-Hydroxy-1,2,4-Benzotriazine 1,4-Dioxide

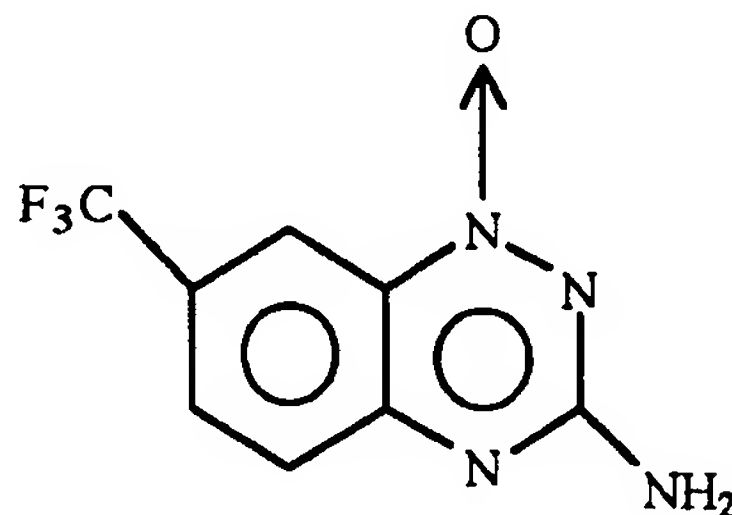
A stirred mixture of 1.50 g (9.25 mmole) of 3-amino-1,2,4-benzotriazine 1-oxide, 100.0 ml acid and 30.0 ml of 30% hydrogen peroxide was treated with 3.05 g (9.25 mmole) of $\text{Na}_2\text{WO}_4 \cdot 2\text{H}_2\text{O}$. The mixture was stirred in an oil bath at 60°C for 4 days. The yellowish orange mixture was cooled to about 30°C and filtered to remove a light yellow non-UV absorbing solid. The orange solution of hydrogen peroxide in acetic acid was evaporated to semi-dryness carefully with several additions of water and acetic acid to remove most of the peroxide. The concentrated solution was allowed to stand at room temperature to afford four crops of an orange solid, 0.87 g (42% yield of the sodium salt of the desired end-product).

UV: λ_{max} (20% $\text{CH}_3\text{OH}/\text{H}_2\text{O}$): 262.2 (ϵ 39,460); 477 (ϵ 7,030).

IR (neat): 3530 m, 3150 m, 2650 m, 2180 m and 1635 m.

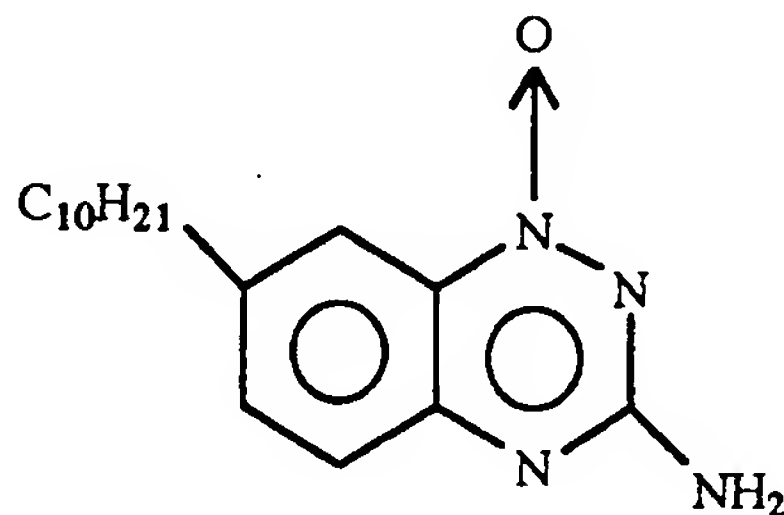
Anal. Calc. for $\text{C}_7\text{H}_4\text{N}_3\text{O}_3\text{Na} \cdot 1.25\text{H}_2\text{O}$, 223.64:			
	C,37.6;	H,2.93;	N,18.79.
Found:	C,37.8;	H,2.75;	N,18.65.



EXAMPLE 2Preparation of 3-Amino-7-Trifluoromethyl-1,2,4-Benzotriazine 1-Oxide:

A mixture of 4-chloro-3-nitrobenzotrifluoride (Aldrich, 2.70 g, 12.9 mmole) and cyanamide dihydrochloride (2.75 g, 24 mmole) (previously prepared by treating an ether solution of cyanamide with HCl gas and collecting the precipitated solid) was heated at 140 °C for 1 hour. The residue was treated with 2N NaOH (45 ml), heated for a further 5 min., and then allowed to cool. The precipitate was collected, washed with H₂O, dried, and triturated with acetone-toluene to yield 1.32 g (45%) of the desired end-product as a light yellow solid m.p. 301 °-302 °.

TLC R_f 0.60 (9:1 methylene chloride: methanol on silica gel plates). MS: m/z (relative intensity) 230(100, M⁺).

EXAMPLE 3Preparation of 3-Amino-7-Decyl-1,2,4-Benzotriazine

Preparation of 4-(1-decyl)-2-nitroaniline: Acetic anhydride (400 ml) was added over a 30-minute period to a stirred solution of 4-decylaniline (Aldrich, 80 g, 0.34 mole) in hexanes (2.41). After stirring for 1 h, the mixture was cooled and treated over 30 min. at 5 °-10 °C with 70% nitric acid (34 ml). Stirring was continued at 5 °-10 °C for 1 h and at 25 °C. for 16 h. The mixture was diluted with H₂O(1 1), stirred for 5 h, poured into an open dish and allowed to stand for 16 h. After further dilution with H₂O(1.51), the solid was collected and recrystallized from an 85% ethanol solution (in water) to give 92 g (84%) of the intermediate as an orange solid, m.p. 64 °C.

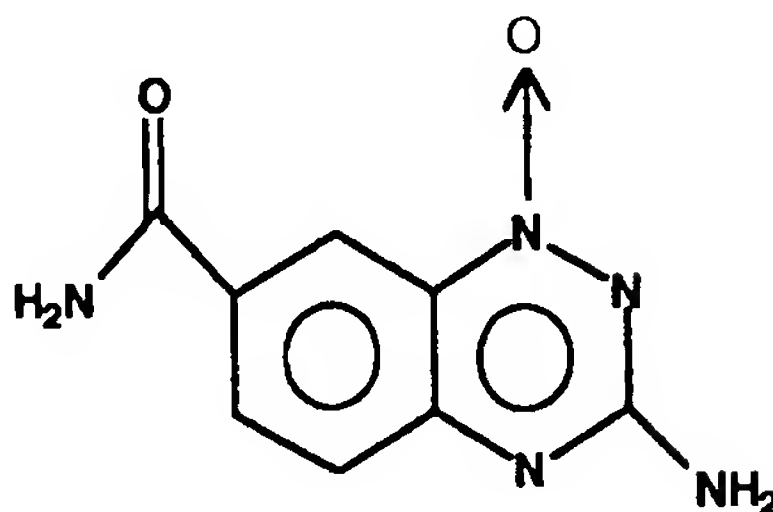
A solution (100 ml) of 85% KOH (19 g, 0.288 mole) in H₂O was combined with a suspension of 4(1-decyl)-2-nitroaniline (89 g, 0.28 mole), prepared above, in methanol (900 ml). The mixture was stirred for 6 h, neutralized to pH 7-8 with concentrated HCl, and evaporated in vacuo to near dryness. After dilution with H₂O (400 ml), the solid was collected and air-dried to give 77 g (100%) of the intermediate as an orange solid, m.p. 59 °C.

1.0 g (8.7 mmole) of cyanamide dihydrochloride (previously prepared for use by treating an ether solution of cyanamide with HCl gas and collecting the precipitated solid) was added portionwise over 10 min to a preheated melt (190 °C) of 4-(1-decyl)-2-nitroaniline prepared in the preceding step (500 mg, 1.8 mmole). The reaction mixture was heated at 190 °C for 5 min, cooled to 25 °C, treated with 6N KOH (10 ml), and heated at 90 °-95 °C for 1 h. After cooling to 25 °C, the solid was collected, washed with H₂O and ethanol and air-dried to give 0.25 g (46%) of desired end-product as a light yellow solid, m.p. 177 °C. (dec).

MS: m/z (relative intensity) 285(100, M⁺), 302(13)

EXAMPLE 4

5 Preparation of 3-Amino-7-Carbamyl-1,2,4-Benzotriazine 1-Oxide

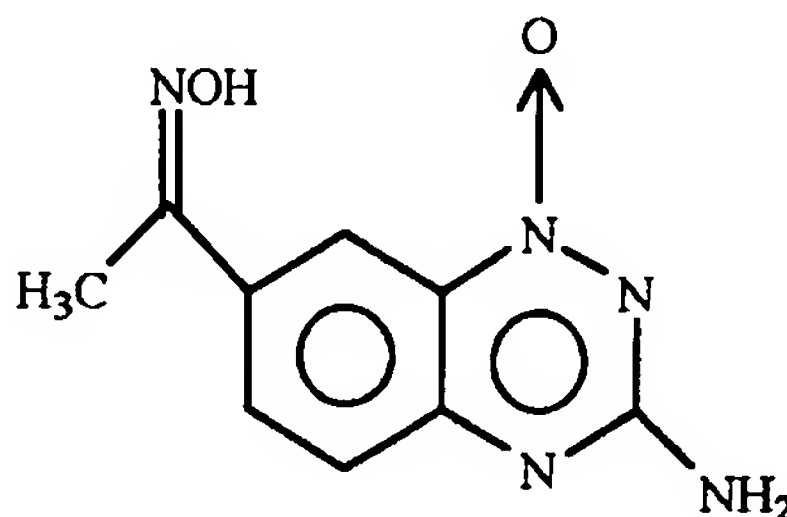


Preparation of 4-chloro-3-nitrobenzamide: 20.2 g (0.1 mole) of 4-chloro-3-nitrobenzoic acid (Aldrich) and
 20 thionyl chloride (20 ml) were combined, allowed to stand for 16 h, and refluxed for 4 h to give a clear red
 solution. The solution was evaporated in vacuo and azeotroped with benzene. The residue was dissolved in
 acetonitrile (20 ml) and added over 30 min to cold (-10 °C) concentrated ammonium hydroxide (100 ml).
 After 3 h at -10 °C and 16 h at 25 °C the mixture was poured into an open dish and allowed to evaporate to
 dryness. The residue was slurried in H₂O and the solid was collected and air-dried to give 19.8 g (98%) of
 25 the intermediate as a light yellow solid, m.p. 153 °C.

A solution of Na (3.45 g, 0.15 mole) in ethanol (75 ml) was added to a solution of guanidine
 hydrochloride (15.8 g, 0.165 mole) in ethanol (75 ml). After 1 h the mixture was filtered and the filtrate was
 combined with a suspension of 4-chloro-3-nitrobenzamide (10 g, 0.05 mole) prepared above, in ethanol (50
 ml). The mixture was stirred and refluxed for 16 h, cooled to 0 °-5 °C, and acidified with concentrated HCl (8
 30 ml). The collected solid was combined with K₂CO₃ (28 g, 0.2 mole) and H₂O (40 ml) and the mixture was
 stirred and heated at 100 °C for 8 h. After cooling to 25 °C, the solid was collected, washed with H₂O and
 air-dried. The solid was suspended in boiling ethyl acetate, collected and washed with hot ethyl acetate.
 The solid was repeatedly suspended in boiling dioxane and collected (6 x 100 ml). The combined filtrate
 was evaporated in vacuo to a solid. The solid was suspended in 95% ethanol, collected and air-dried to
 35 give 0.44 g (4.3%) of desired end-product as a light yellow solid, m.p. 300 °C.
 TLC: R_f=0.23 (methylene chloride: acetone of 2:1, silica gel plates). MS: m/z (relative intensity) 205(100,
 M⁺).

EXAMPLE 5

40 Preparation of 7-Acetyl-3-Amino-1,2,4-Benzotriazine 1-Oxide Oxime



55 A combined mixture of 7-acetyl-3-amino-1,2,4-benzotriazine 1-oxide (50 mg, 0.25 mmole), hydrox-
 ylamine hydrochloride (200 mg, 2.88 mmole), pyridine (1 ml), and ethanol (1 ml) was heated at 90 °-95 °C
 for 1 h and then cooled to 25 °C. The mixture was diluted with 95% ethanol (5 ml) and the solid was
 collected and air-dried to give 30 mg (56%) of desired end-product as a light yellow solid, m.p. 278 °C.

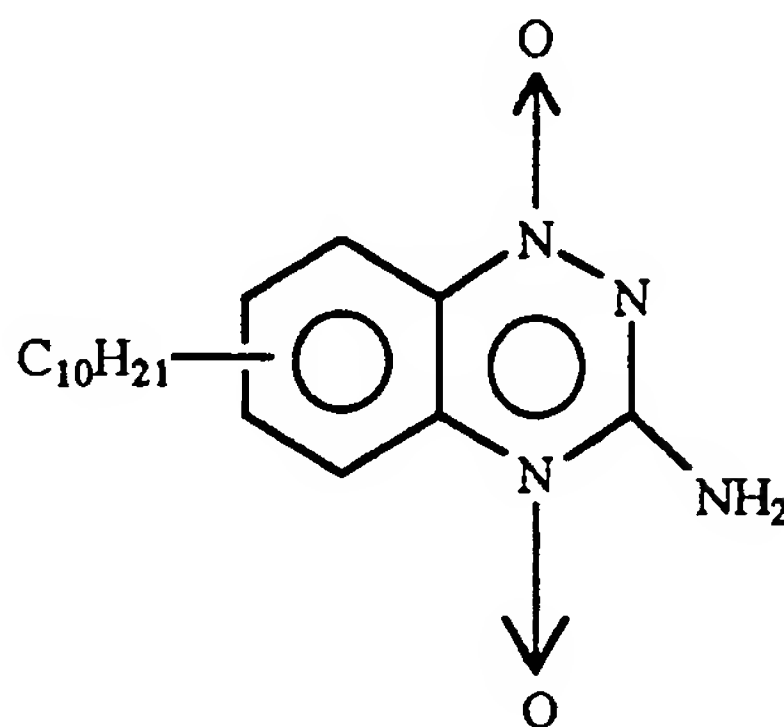
(dec).

TLC: $R_f = 0.60$ (9:1 methylene chloride: methanol).

MS: m/z (relative intensity) 219(100, M^+).

5 EXAMPLE 6

Preparation of 3-Amino-6(7)-Decyl-1,2,4-Benzotriazine 1,4-Dioxide



Preparation of 5-(1-decyl)benzofuroxan: A combined mixture of 4-(1-decyl)-2-nitroaniline (77 g, 0.28 mole), 5.25% NaOCl in H_2O (476 g, 0.34 mole), 85% KOH (20.3 g, 0.31 mole), nBu_4NHSO_4 (4.7 g, 0.014 mole), and CH_2Cl_2 (2.28 l) was stirred rapidly for 6 h and diluted with H_2O (500 ml) and CH_2Cl_2 (1 l). The separated organic phase was washed successively with 1N HCl (1 l) and brine (2 x 1 l), dried (Na_2SO_4), and concentrated in vacuo to yield a red oil, 70 g (92%).

A solution of 5-(1-decyl)benzofuroxan as prepared above (10 g, 0.036 mole) and benzyltriethyl ammonium chloride (0.36 g, 0.0016 mole) in DMSO (180 ml) was treated gradually over several hours with cyanamide (13.0 g, 0.31 mole) and K_2CO_3 (36.8 g, 0.27 mole). The mixture was stirred for 48 h and filtered. The filtrate was diluted with H_2O (6 l) and glacial acetic acid (40 ml) and extracted with CH_2Cl_2 (4 x 500 ml). The combined organic solution was washed successively with 5% $NaHCO_3$ solution (1 x 500 ml) and brine (2 x 500 ml), dried (Na_2SO_4), and evaporated in vacuo to dryness. The crude product was purified by chromatography on silica gel using CH_2Cl_2 : methanol (98:2) to give 1.8 g (16%) of desired end-product as a red solid, m.p. $155^\circ C$. (dec). MS: m/z (relative intensity) 318(4, M^+), 285(100).

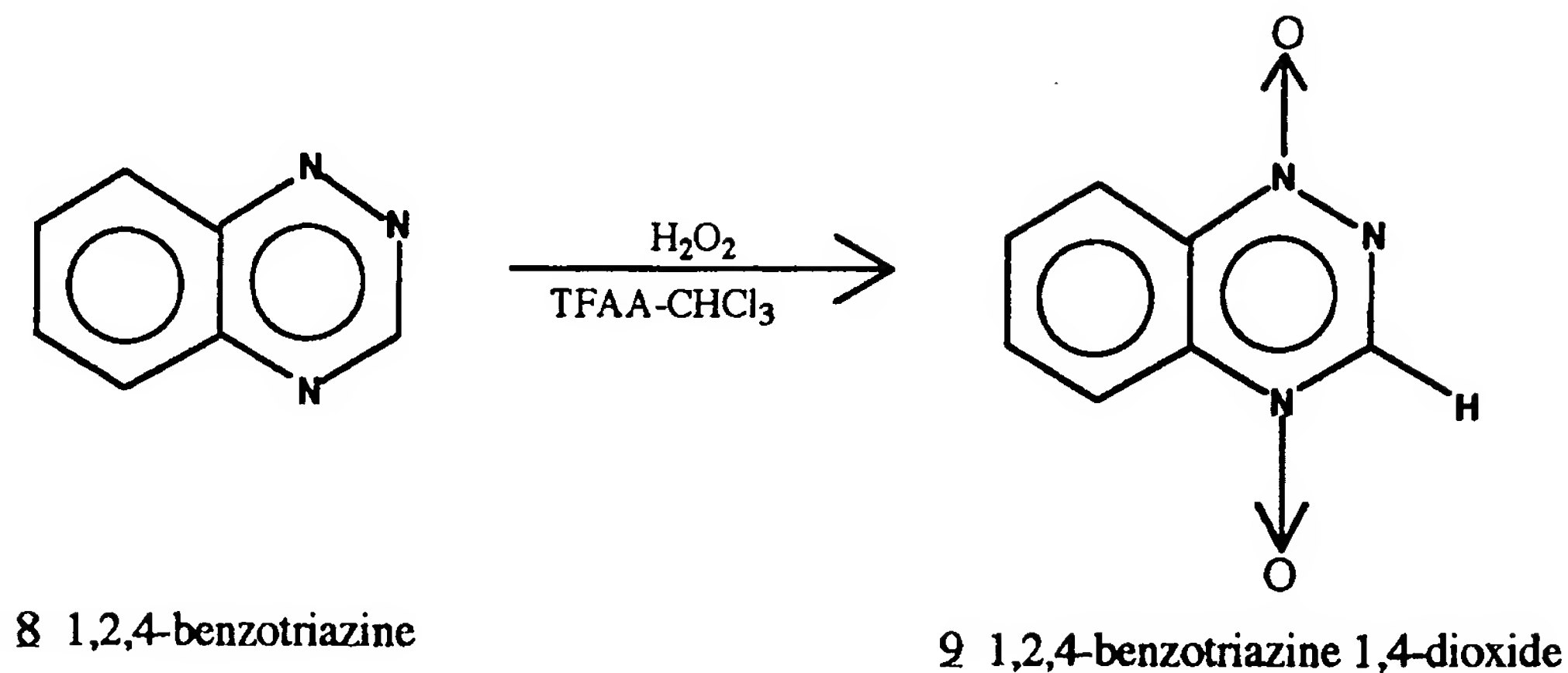
EXAMPLE 7

Preparation of 1,2,4-Benzotriazine Dioxide

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A mixture of 1.80 g (13.73 mmole of 90% H_2O_2 (9 ml), trifluoroacetic anhydride (13.5 ml) and $\text{Na}_2\text{WO}_4 \cdot 2\text{-H}_2\text{O}$ (12.50 g, 38 mmole) in CHCl_3 (170 ml) was stirred at room temperature for 5 days. The reaction mixture was diluted with H_2O (100 ml) and extracted with CHCl_3 (100 ml). The organic layer was washed with H_2O (50 ml), dried (Na_2SO_4), and the solvent removed in vacuo. The residue was chromatog-
 25 raphed on silica gel using $\text{EtOAcCH}_2\text{Cl}_2$ (1:1) to give 0.30 g (13.4%) of compound 9 as a yellow solid, m.p. $204^\circ\text{-}205^\circ\text{C}$.

30

Anal. Calc'd. for $\text{C}_7\text{H}_5\text{N}_3\text{O}_2$ (163.13):			
	C, 51.5;	H, 3.09;	N, 25.76.
Found:	C, 51.6;	H, 3.36;	N, 26.01.

35

MS: m/z (relative intensity) 163 (100, M^+), 147(50).

TLC: $R_f = 0.27$ ($\text{EtOAc-CH}_2\text{Cl}_2$, 1:1, silica gel plates).

IR (nujol): $1600\ \mu$, $1460\ \mu$, $1300\ \mu$, UV: λ_{max} (H_2O): 227 (e22,900) 252 (e12,950): 392 (e4,080).

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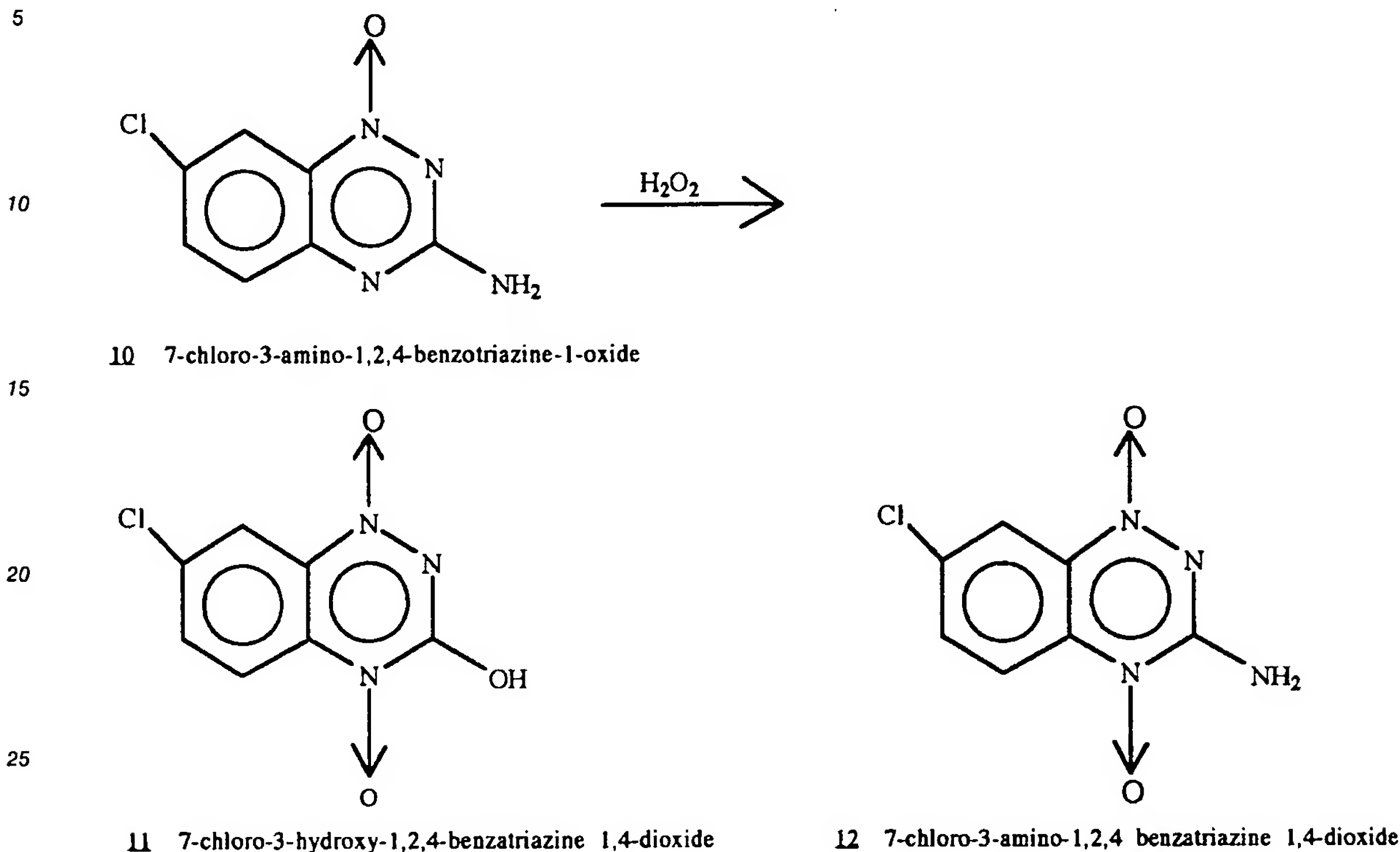
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EXAMPLE 8

Preparation of 7-Chloro-3-Hydroxy-1,2,4-Benzotriazine 1,4-Dioxide

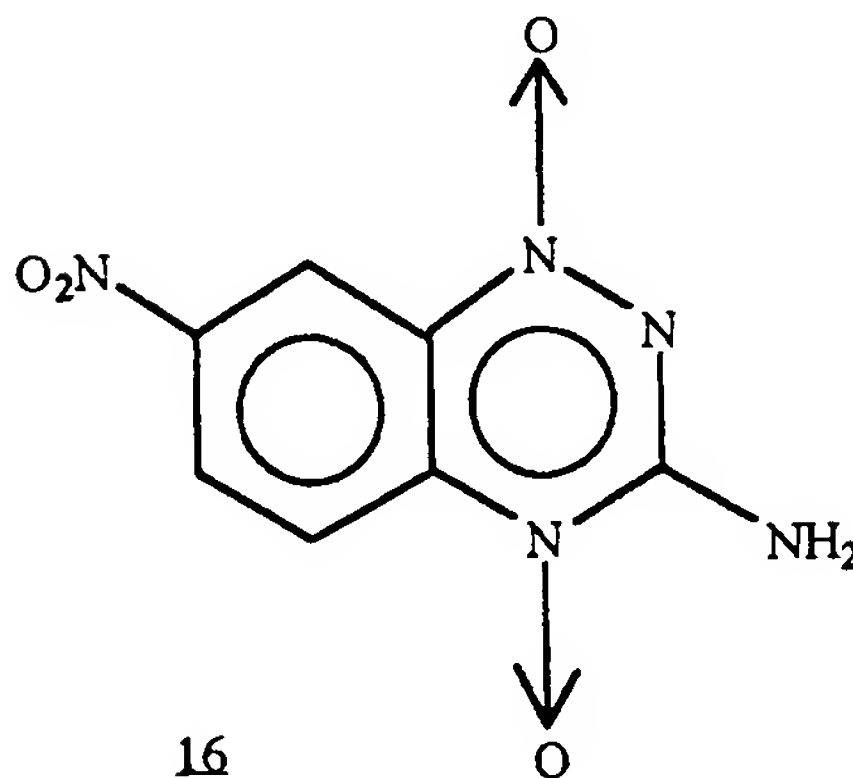
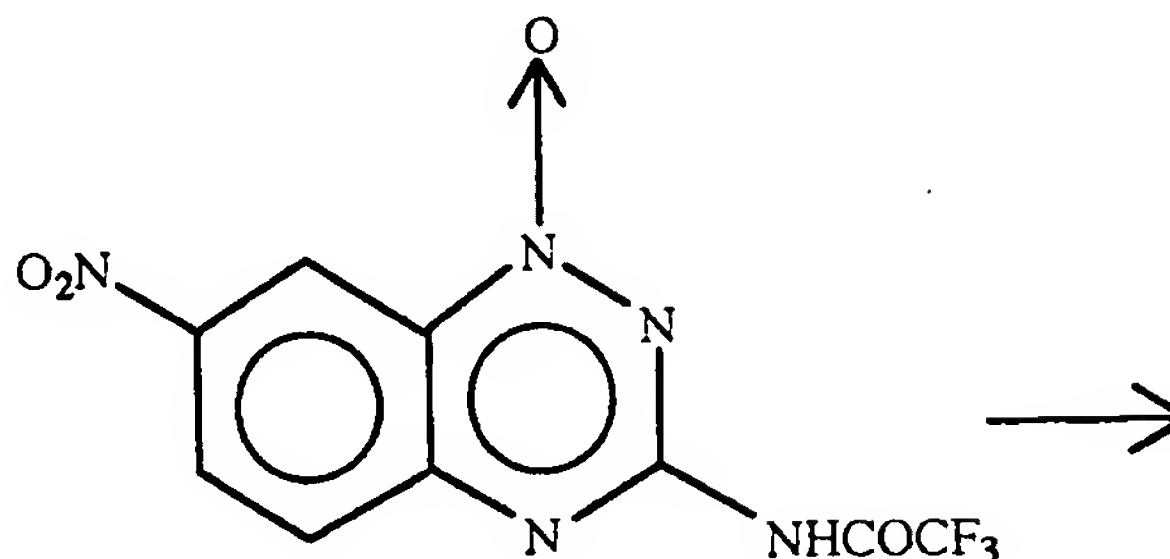
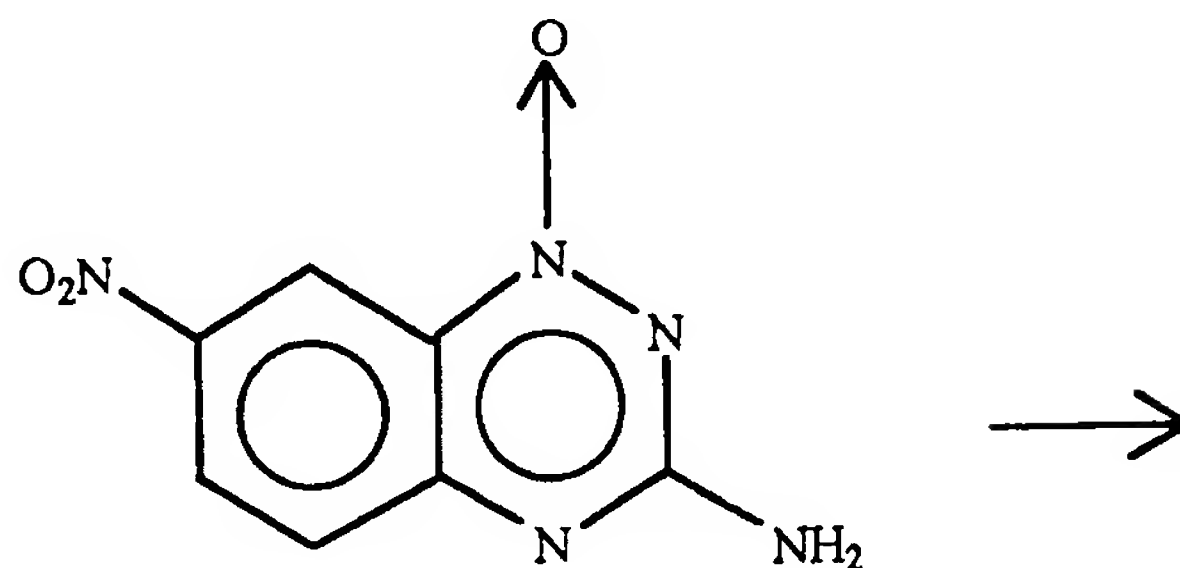


A mixture of 1.50 g (7.63 mmole) of 10 in 100 ml acetic acid was treated with 2.52 g (7.63 mmole) of Na₂WO₄·2H₂O and 30 ml of 30% H₂O₂. The mixture was stirred and heated for 6 days at 50°C, then slowly evaporated to dryness to remove H₂O₂. The residue was boiled in 250 ml H₂O and filtered to remove about 25 mg of starting material 10. The aqueous solutions were then extracted with 2 x 250 ml portions of ethyl acetate. A deep red crystalline material that was characterized as 12 by TLC and Mass. Spec. analysis formed in the partitioning mixture above and was collected by filtration to afford 60.0 mg of a yellowish orange solid (3.7% yield), characterized as follows as 12, which showed good solubility in a mixture of hot isopropyl alcohol and water. Mass. Spec.: M⁺ = 212 (q = 100)(compound 10); TLC: R_f = 0.34 (acetone, silica gel plates).

The ethyl acetate solutions above, separated from the H₂O layer after the filtration to remove 12, were evaporated to dryness. The residue was then treated with isopropyl alcohol at room temperature to afford a dull orange solid, 0.41 g (25% yield) of 11. Mass. Spec.: M⁺ = 213 (q = 70); TLC: R_f = 0.22 (acetone, silica gel plates). Compound 11 was characterized as the ammonium salt, C₇H₄ClN₃O₃NH₃, m.w. 230.61, as follows.

The free acid 11 was dissolved in concentrated NH₄OH and then chilled in ice and filtrated to remove a trace of insoluble 12. The red filtrate and washings were evaporated to dryness, leaving a reddish-orange solid. The solid was treated with 50 ml of boiling 1,2-dimethoxyethane, collected on a filter and washed with an additional 25 ml of hot 1,2-dimethyl ether. The solid was dried over P₂O₅ at 56°C/1.0 mm, leaving 0.244 g (87% yield) of 13.

EXAMPLE 9

Preparation of 7-Nitro-3-Amino-1,2,4-Benzotriazine 1,4-Dioxide

45 Preparation of 7-nitro-3-trifluoroacetamido-1,2,4-benzotriazine 1-oxide (15): A solution of 7-nitro-3-amino-1,2,4-benzotriazine 1-oxide (14) (4.00 g, 19.3 mmol; Parish Chemical Co.), CHCl_3 (125 ml) and trifluoroacetic anhydride (12.0 ml, 85.0 mmol) was stirred at room temperature for 44 h. The resultant light yellow solid was filtered, washed with CHCl_3 (50 ml) and dried to give 5.35 g (91% (yield) of the product as a yellow solid.

50

Anal. Calc'd. for $\text{C}_9\text{H}_4\text{F}_3\text{N}_5\text{O}_4$:	C, 35.7;	H, 1.33;	N, 23.10.
Found:	C, 35.7;	H, 1.23;	N, 23.06.

55 7-Nitro-3-amino-1,2,4-benzotriazine 1,4-dioxide (16): To a stirred solution of 7-nitro-3-trifluoroacetamido-1,2,4-benzotriazine 1-oxide prepared above (15) (2.50 g, 8.25 mmol) in CHCl_3 (200 ml) was added $\text{Na}_2\text{WO}_4 \cdot 2\text{H}_2\text{O}$ (90 mg, 0.273 mmol) followed by 70% H_2O_2 (10 ml). After 15 min the solution was treated with trifluoroacetic anhydride (8.0 ml, 56.7 mmol) and stirring was continued at room temperature for 64 h.

The reaction mixture was chromatographed (EtOAc, 20% MeOH/acetone, and finally 20% DMF/acetone) then recrystallized in acetone to give 1.20 g (65% yield) of the product (16) as an orange solid, mp 286°-288° C. (dec.). UV: λ_{\max} 259, 300, 345, 387, 472.

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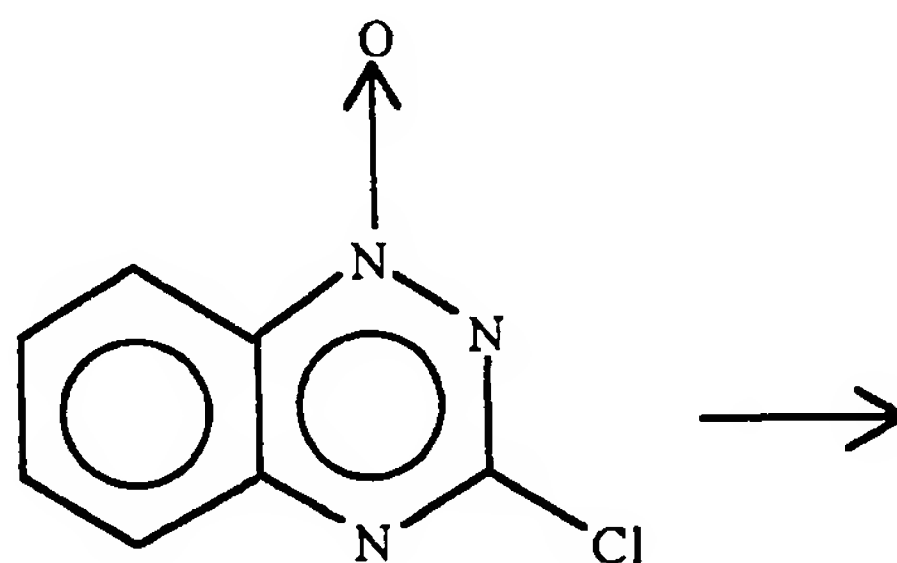
Anal. Calc'd. for $C_7H_5N_5O_4$	C, 37.70;	H, 2.26;	N, 31.39.
Found:	C, 37.70;	H, 2.13;	N, 30.94.

10 **EXAMPLE 10**

Preparation of 3-(3-N,N-Diethylaminopropylamino)-1,2,4-Benzo

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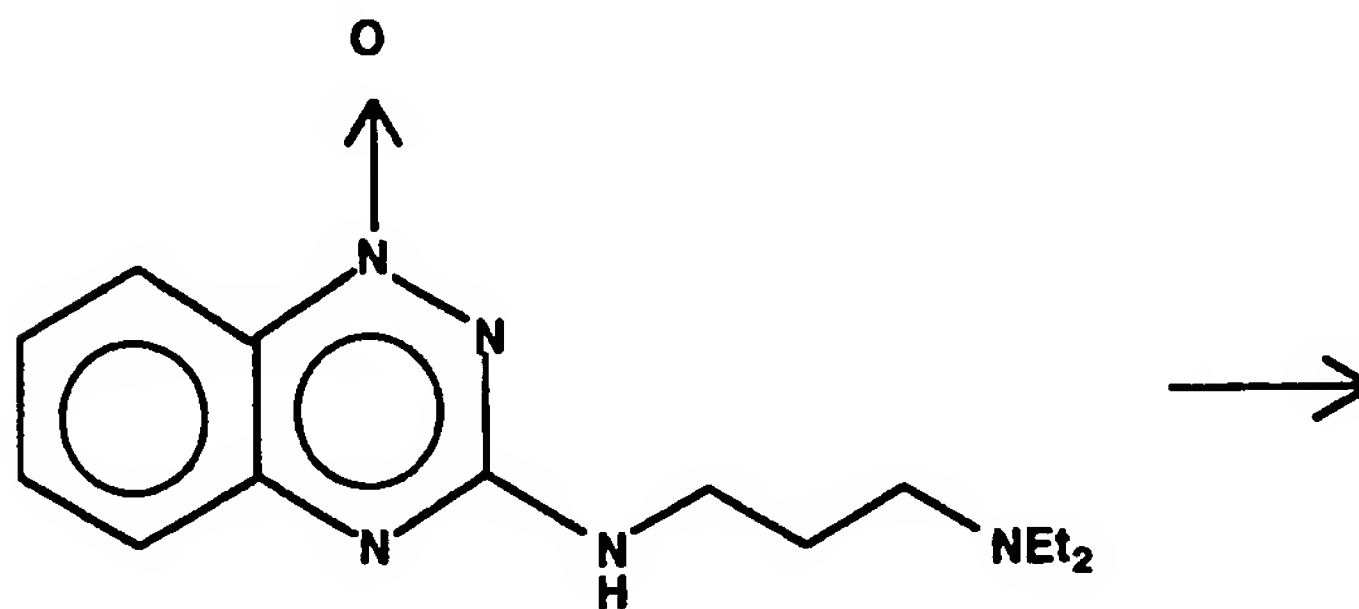


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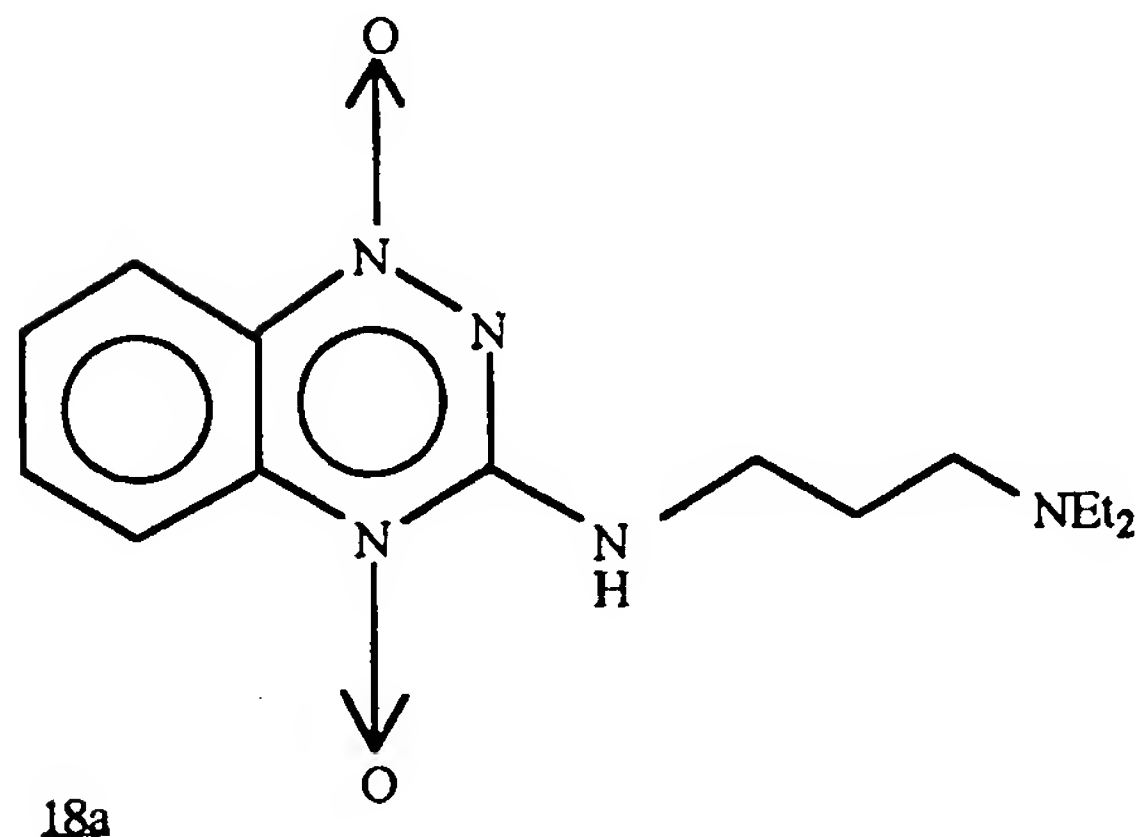
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18a

Preparation of 3-(3-N,N-diethylaminopropylamino)-1,2,4-benzotriazine 1-oxide (18): A solution of 3-chloro-1,2,4-benzotriazine 1-oxide (17) (3.0 g, 16.5 mmol) (produced by the method of Sasse et al., U.S. Pat. No. 4,289,771) in CH₂Cl₂ (100 ml) was treated with N,N-diethylpropylenediamine (9.5 ml, 88.3 mmol). After 20 h at room temperature the mixture was diluted with 1,2-dichloroethane (50 ml) and washed successively with Na₂CO₃ and H₂O. The yellow solution was dried (Na₂SO₄), filtered and evaporated in vacuo to give 3.93 g (87% yield) of the product as a yellow solid. Recrystallization (ether/petroleum ether) yielded pure material, m.p. 47°-48° C.

Anal. Calc'd. for C ₁₄ H ₂₁ N ₅ O (18):	C, 61.10;	H, 7.69;	N, 25.44.
Found:	C, 61.30;	H, 7.80;	N, 25.61.

To a stirred solution of 3-(3-N,N-diethylaminopropylamino)-1,2,4-benzotriazine 1-oxide 18 prepared as above ((1.60 g, 6.10 mmol) in CHCl₃ (50 ml) was added trifluoroacetic anhydride (22.0 ml). After 15 min the mixture was cooled to -10° C, 70% H₂O₂ (10 ml) added and then stirred at room temperature for 20 days. The reaction mixture was dried (Na₂SO₄), filtered and evaporated to dryness. The residue was dissolved in saturated NaHCO₃ solution (50 ml) and extracted with CH₂Cl₂ (3 x 150 ml). The organic layer was dried (Na₂SO₄), filtered and evaporated to give the product 18a, 0.51 g (29% yield) as a red solid. m.p. 92°-94° C.

NMR: δ(400 MHz, CDCl₃) 1.11 (6H, t, J = 7.1 Hz, CH₃), 1.84-1.90 (2H, m, H-2'), 2.48-2.64 (4H, m, NCH₂CH₃, and H-3'), 3.68 (2H, br t, J = 5.5 Hz, H-1'), 7.46 (1H, ddd, J = 7.1, 7.0 and 1.2 Hz, H-6), 7.84, ddd, J = 7.0, 6.9 and 1.2 Hz, H-7), 8.31 (2H, m, H-5 and 8), 8.80 (1H, br s, NH),
UV: λ_{max} 220, 270, 476.

Anal. Calc'd. for C ₁₄ H ₂₁ N ₅ O ₂ . (1/3 H ₂ O):			
	C, 56.50;	H, 7.34;	N, 23.55.
Found:	C, 56.90;	H, 7.15;	N, 23.40.

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